

TEST F	REPORT
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<u>APPLICANT</u>	:	CSP INC
ADDRESS	:	8248 W. ORANGE DR GLENDALE, AZ 85303 USA
SAMPLE DESCRIPTION	:	PUZZLE
STYLE / ITEM NO.	:	K3-506
BUYER	:	KIDS' KORNER
AGE REQUESTED ON APPLICATION FORM	:	3+
LABELED AGE GRADE	:	3+ YEARS
AGE GRADE APPLIED IN TESTING	:	OVER 3 YEARS
SAMPLE RECEIVED DATE	:	MAY 07, 2015
TEST PERIOD	:	MAY 13, 2015 TO MAY 20, 2015
RESULT SUMMARY	:	

TEST REQUESTED	RESULT
 In accordance with ASTM F963-11 Standard Consumer Safety Specification for Toy Safety: 	-
Physical and Mechanical Test	PASS
Flammability Test	PASS
Total Lead Content and Migration of Certain Elements	PASS
 Total Lead Content according to US Consumer Product Safety Improvement Act 2008 (CPSIA). 	PASS

SIGNED FOR AND ON BEHALF OF EUROFINS TESTING TECHNOLOGY (SHENZHEN) CO. LTD.

Jamie Zhang Toys Testing Engineer

Hong Chen

Harry Chen Assistant Lab Manager

Cocoluo

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This test report is valid for the tested samples only. Without permission of the test center this test report is not permitted to be duplicated in extracts. This test report does not entitle to carry any safety mark on this or similar products.

Eurofins Testing Technology (Shenzhen) Co. Ltd.



ASTM F963-11, Standard Consumer Safety Specification for Toy Safety

Section	Requirement	Result
4	Safety Requirements	
4.1	Material Quality	Р
4.2	Flammability	Р
4.3	Toxicology	
4.3.1	Hazardous Substances	N/A
4.3.2	Manufacturing and Packaging of Food	N/A
4.3.3	Indirect Food Additives	N/A
4.3.4	Cosmetics	N/A
4.3.5	Total Lead Content and Migration of Certain Elements Test (See data table for detailed results.)	Р
4.3.6	Cosmetics, Liquids, Pastes, Putties, Gels, and Powders	N/A
4.3.7	Stuffing Materials(Visual Inspection)	N/A
4.3.8	DEHP(DOP)	N/A
4.4	Electrical/Thermal Energy	N/A
4.5	Sound-Producting Toys	N/A
4.6	Small Objects	N/A
4.7	Accessible Edges	Р
4.8	Projections	N/A
4.9	Accessible Points	Р
4.10	Wires or Rods	N/A
4.11	Nails and Fasteners	N/A
4.12	Plastic Film N	
4.13	Folding Mechanisms and Hings	·
4.13.1	Folding Mechanisms	N/A
4.13.2	Hing-Line Clearance	N/A
4.14	Cords, Straps, and Elastics	
4.14.1	Cords, Straps, and Elastics in Toys	N/A
4.14.2	Self Retracting Pull Cords	N/A

TO BE CONTINUED



Section	Requirement	Result
4.14.3	Pull Toys	N/A
4.14.4	Strings and Lines for Flying Devices	N/A
4.14.5	Cords on Toy Bags Intended for Children Up to 18 Months	N/A
4.15	Stability and Over-Load Requirements	
4.15.1	Stability of Ride-On Toys and Toy Seats	N/A
4.15.2	Sideways Stability Requirements	N/A
4.15.3	Fore and Aft Stability	N/A
4.15.4	Stability of Stationay Floor Toys	N/A
4.15.5	Overload Requirements for Ride-On Toys and Toy Seats	N/A
4.15.6	Wheeled Ride-On Toys	N/A
4.16	Confined Spaces	
4.16.1	Ventilation	N/A
4.16.2	Closures	N/A
4.16.3	Toys that Enclose the Head	N/A
4.17	Wheels, Tires, and Axles	N/A
4.18	Holes, Clearance, and Accessibility of Mechanisms	I
4.18.1	Accessible Clearances for Moveable Segments	N/A
4.18.2	Circular Holes in Rigid Materials	N/A
4.18.3	Chains and Belts	N/A
4.18.4	Inaccessibility of Mechanisms	N/A
4.18.5	Winding Keys	N/A
4.18.6	Coil Springs	N/A
4.19	Simulated Protective Devices(such as helmets, hats, and goggles)	N/A
4.20	Pacifiers	N/A
4.20.1	Pacifiers Nitrosamine Content	N/A
4.21	Projectile Toys	N/A
4.22	Teethers and Teething Toys	N/A
4.23	Rattles	N/A
4.24	Squeeze Toys	N/A



Section	Requirement	Result
4.25	Battery-Operated Toys	N/A
4.25.10	Battery-Powered Ride-On Toys	N/A
4.26	Toys Intended to be Attached to a Crib or Playpen	N/A
4.27	Stuffed and Beanbag-Type Toys	N/A
4.28	Stroller and Carriage Toys	N/A
4.29	Art Materials (Label review only)	N/A
4.30	Toy Gun Marking	N/A
4.31	Balloons	N/A
4.32	Certain Toys with Spherical Ends	N/A
4.33	Marbles	N/A
4.34	Balls	N/A
4.35	Pompoms	N/A
4.36	Hemispheric-Shaped Objects	N/A
4.37	Yo Yo Elastic Tether Toys	N/A
4.38	Magnets	N/A
4.39	Jaw Entrapment in Handles and Steering Wheels	
5	Labeling Requirements	·
5.2	Age Grading Labeling	N/A
5.3	Safety Lebeling Requirements	N/A
5.4	Aquatic Toys	N/A
5.5	Crib and Playpen Toys	N/A
5.6	Mobiles	N/A
5.7	Stroller and Carriage Toys	N/A
5.8	Toys Intended to be Assembled By and Adult	N/A
5.9	Simulated Protective Devices	N/A
5.10	Toys with Functional Sharp Edges or Points	N/A
5.11	Small Objects, Small Balls, Marbles, and Balloons	N/A
5.12	Toy Caps	N/A



Section	Requirement	Result
5.13	Art Materials	N/A
5.14	Electric Toys	N/A
5.15	Battery-Operated Toys	N/A
5.16	Promotional Materials	Р
5.17	Magnets	N/A
6	Instructional Literature	
6.1	Definition and Description	Р
6.2	Crib and Playpen Toys	N/A
6.3	Mobiles	N/A
6.4	Toys Intended to be Assembled By a Adult	N/A
6.5	Battery-Operated Toys	N/A
6.6	Toys in Contact with Food	N/A
7	Producer's Markings	
7.1	Producer's Markings	Р
7.2	Battery-Powered Ride-on Toys	N/A
8	Test methods	
8.5	Normal Use Testing	Р
8.7.1	Drop Test	Р
8.7.2	Tipover Test for Large, Bulky Toys	N/A
8.7.3	Tumble Test for Wheeled Toys	N/A
8.7.4	Impact Test for Toys that Cover the Face	N/A
8.8	Torque Tests for Removal of Components	Р
8.9	Tension Test for Removed of Components	Р
8.9.1	Tension Test for Seams in Stuffed Toys and Beanbag Type Toys	N/A
8.10	Compression Test	N/A
8.11	Tests for Tire Removal and Snap-in Wheel and Axle Assembly Removal	N/A
8.12	Flexure Test	N/A
8.13	Test for Mouth-Actuated Toys	N/A

Note: P = Pass N/A = Not Applicable



Material list

Testing material No.	Component	Material	Colour
1	Printing on puzzle and base	Printing	Multicolor
2	Substrate of puzzle	Paper	White and grey
3	Substrate of base	Paper	White and grey

ASTM F963-11 4.3.5.1(1), Total Lead Content in Paint and Similar Surface-coating Materials

Test method	:	CPSC-CH-E1003-09.1 The sample was digested with acid. Then the lead content was determined by Inductively Coupled Plasma Optical Emission Spectrometry (ICP-OES).
Limit	:	90 mg/kg – according to ASTM F963-11 Standard Consumer Safety Specification for Toy Safety.
Detection Limit	:	10 mg/kg

Test No.	Material No.	Test result (mg/kg)
Pb-1	1	N.D.

ASTM F963-11 4.3.5.2(2)(a), Total Lead Content in Accessible Component Parts

Test method	:	CPSC-CH-E1002-08.3 The sample was digested with acid. Then the lead content was determined by Inductively Coupled Plasma Optical Emission Spectrometry (ICP-OES).
Limit	:	100 mg/kg – according to ASTM F963-11 Standard Consumer Safety Specification for Toy Safety.
Detection Limit	:	10 mg/kg

Test No.	Material No.	Test result (mg/kg)
Pb-2	2	N.D.
Pb-3	3	N.D.

Note: - 1 mg/kg = 1 ppm = 0.0001% - N.D. = Not Detected

TO BE CONTINUED



ASTM F963-11 4.3.5.2(2)(b), Migration of Certain Elements in Accessible Component Parts

Test method : As per ASTM F963-11, soluble toxic element contents are determined by Inductively Coupled Plasma Optical Emission Spectrometry (ICP-OES).

Detection limit : 2.5 mg/kg for each of the 8 soluble toxic elements

		Testing element							
		As	Ва	Cd	Cr	Hg	Pb	Sb	Se
Test No.	Material No.	Limit (mg/kg)							
		25	1000	75	60	60	90	60	500
		Test result (mg/kg)							
No. 1	1	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.

Note: - 1 mg/kg = 1 ppm = 0.0001% - N.D. = Not Detected

Total Lead Content (CPSIA)

Test method	:	CPSC-CH-E1002-08.3; CPSC-CH-E1003-09.1 The sample was digested with acid. Then the lead content was determined by Inductively Coupled Plasma Optical Emission Spectrometry (ICP-OES).
Limit	:	For surface coating materials: 90 ppm For non-surface coating (substrate): 100 ppm - according to US Consumer Product Safety Improvement Act 2008 (CPSIA Sec.101).

Detection limit : 10 ppm

Test No.	Material No.	Test result (ppm)
Pb-1	1	N.D.
Pb-2	2	N.D.
Pb-3	3	N.D.

Note: - 1 mg/kg = 1 ppm = 0.0001% - N.D. = Not Detected

Other Information / Remark:

- According to the customer's requirement, the appointed material has been tested.

TO BE CONTINUED



Photo Attachment PUZZLE				

END OF THE REPORT